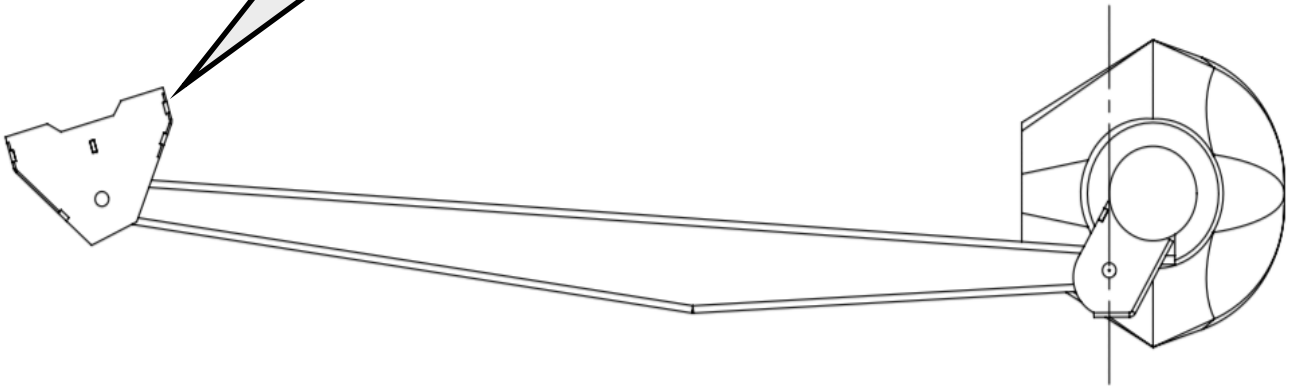


After both axle mounts have been welded on, bolt the traction bars to the lower axle mounts and frame mounts (bolts face inward). With the truck sitting at ride height, use a bottle jack to hold the frame mounts up to the frame. This sets the proper distance needed for the frame mounts. Mark the area of frame where the bracket will be, clean paint and grime off before welding. Make sure the frame mounts sit tight against the bottom of the frame. Tack weld each side. Remove Traction arms and finish welding. Primer and paint all brackets. Reinstall traction arms and torque the 5/8" bolts to 142 ft-lb.



**Notes :** If your truck has aftermarket air bags you will need to weld the bag mount to the top of the axle and remove the single U bolt. We recommend using a Daystar bag cradle . This allows the bag to float until the truck is loaded and allows removal of the air bag.

Patton Fab is not liable for improper installation or axle and frame welds.

Any Questions? Email [Orders@pattonfab.com](mailto:Orders@pattonfab.com) or call (866) 699-7798 (Fridays Only 7-5 PST)