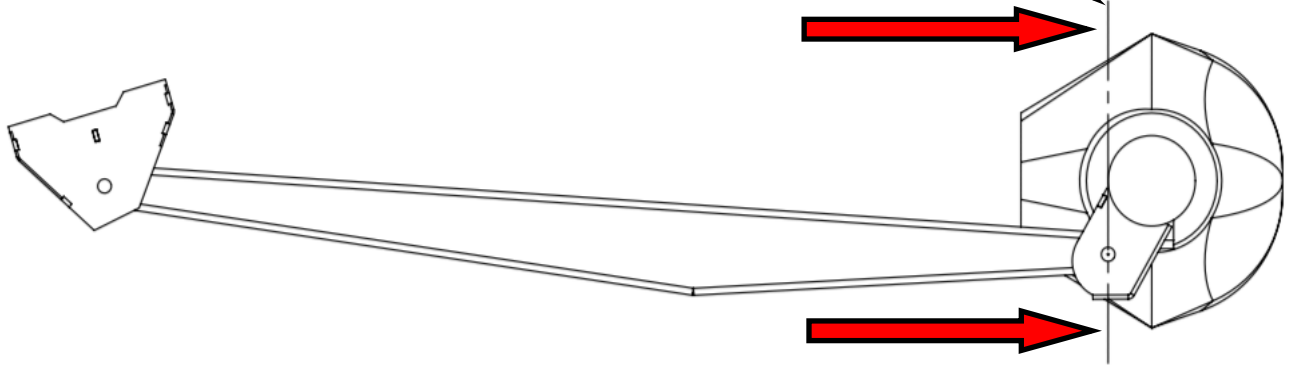


Use a plumb bob to get the 5/8" hole on the lower axle bracket center with the front of the axle tube as shown in drawing. (Tip: Don't have a plumb bob? Use a nut tied to a string.)



Spacing for the axle brackets is 1" over from both passenger and driver side shock mounts to the face of the brackets. Mark the area where the bracket will be welded, clean paint and grime off the area before welding.

